

MANUFACTURING

	CUMULATIVE FIGURES TODATE		
	This Week	This Crop	Last Crop
SYRUP			
° Brix R.	59.46	58.38	56.39
Purity %	85.03	84.89	83.22
FILTER CAKE			
Tons	1,908.16	3,272.00	3,573.15
Pol %	0.84	1.11	2.33
% Cane	3.74	3.52	5.08
% Bagacillo Added	8.00	8.42	7.15
FINAL MOLASSES			
Sucrose % Solids S - Ideal	4.76	4.45	4.46
° Brix R.	83.55	83.57	85.64
Purity %	28.92	28.83	30.28
Sucrose % Solids	43.26	43.06	43.25
Invert % Solids	23.60	23.58	23.32
Ash % Solids	14.51	14.25	13.42
Solids %	80.99	80.47	81.99
Tons / Ton Cane	0.025	0.029	0.030
SUGAR			
Pol - Export Raw	98.41	98.34	97.74
Pol - Plantation White	99.72	99.72	99.81
Pol - Local Brown	99.29	99.29	98.30
Pol - Average All Sugar	98.70	98.61	97.89
Moisture - Export Raw	0.29	0.32	0.54
Moisture - Plantation White	0.04	0.05	0.04
Moisture - Local Brown	0.06	0.06	0.10
Moisture - Average All Sugar	0.23	0.27	0.46
EFFICIENCIES			
B.H.E. No. (S.J.M.)	99.49	98.04	95.80
B.H.E. (Winter Carp)	99.82	98.41	95.86
Overall Efficiency	95.87	94.48	92.23
Tons Cane / Ton Sug. (Comm'l)	9.00	9.17	10.64
Tons Cane / Ton Sug. 96°Sugar	8.68	8.88	10.42
FUEL			
Lime (Factory) % 96° Sugar	0.39	0.45	0.73
K.w.h. used in Factory / Ton 96° Sugar	212.22	216.40	246.40
Steam % Cane	45.70	44.00	41.99
Diesel used for Power Generation			
	0.00	0.00	0.00

TIME ANALYSES AND DAILY DELIVERIES

	This Week	CUMULATIVE FIGURES TODATE			
		This Crop		Last Crop	
		Hours	% Tot.Av.T.	Hours	% Tot.Av.T.
TIME ACCOUNT					
Total Available Time	168.00	330.75	100.00	234.50	100.00
Weekend Stoppages	0.00	0.00	0.00	0.00	0.00
Net Available Time	168.00	330.75	100.00	234.50	100.00
NON FACTORY LOST TIME					
Out of Cane (Weather)	0.00	0.00	0.00	0.00	0.00
Out of Cane (F.S.D.)	0.15	1.60	0.48	1.47	0.63
Holidays	0.00	0.00	0.00	0.00	0.00
Labour	0.00	0.00	0.00	0.00	0.00
Total Non Factory	0.15	1.60	0.48	1.47	0.63
FACTORY AVAILABLE TIME	167.85	329.15	100.00	233.03	100.00
FACTORY LOST TIME					
		Hours	% Fact.Av.T.	Hours	% Fact.Av.T.
<i>No.2 Bagasse Conveyor</i>	0.00	0.07	0.02	0.60	0.26
<i>Electrical Power</i>	0.97	0.97	0.29	1.30	0.56
<i>Steam</i>	0.00	0.00	0.00	1.21	0.52
Out of Cane (Other)	0.00	0.00	0.00	0.00	0.00
Machinery Repairs	0.00	0.20	0.06	0.12	0.05
Chokes	1.90	9.29	2.82	1.63	0.70
Electrical	1.25	1.38	0.42	3.00	1.29
Instruments	0.00	0.00	0.00	0.25	0.11
Process	0.00	0.00	0.00	0.58	0.25
* Other Reasons	0.68	2.97	0.90	11.62	4.99
Total Factory	4.80	14.88	4.52	20.31	8.72
Time Grinding	163.05	314.27	95.48	212.72	91.28
Factory Time Efficiency	97.14		95.48		91.28
Overall Time Efficiency	97.05		95.02		90.71

DAILY CANE DELIVERIES

Day	Mon	Tues	Wed	Thur	Fri	Sat	Sun
Date	Feb-02-15	Feb-03-15	Feb-04-15	Feb-05-15	Feb-06-15	Feb-07-15	Feb-08-15
Cane delivered to yard	6,320.02	7,163.48	7,852.14	7,126.86	7,557.90	7,318.58	7,512.56
Cane Ground	6,345.42	7,188.88	7,801.34	7,126.86	7,557.90	7,267.78	7,766.57
Tons Stock at 6:00 a.m.	228.61	203.21	254.01	254.01	254.01	304.82	50.80

*Details:	Full retention juice tank	0.43
	Feeder Carrier tripped	0.08
	No. 2 mill intercarrier tripped	0.17
Major Lost time:	Belcogen Isolated from the National Grid due to Grid Surge = 0.97 Hrs.	
	Total	0.68

Note: Total Hours of Out of Cane due to Weather

POL BALANCE BASED ON CANE GROUND FOR SUGAR

POL BALANCE	CUMULATIVE FIGURES TODATE					
	This Week		This Crop		Last Crop	
	% Pol In Cane	% Pol In Juice	% Pol In Cane	% Pol In Juice	% Pol In Cane	% Pol In Juice
Pol - Recovered in Sugar	88.92	93.58	87.48	92.12	84.56	88.96
Pol - Lost in Final Molasses	4.92	5.18	5.80	6.11	7.07	7.44
Pol - Lost in Filter Cake	0.26	0.27	0.58	0.61	1.46	1.53
Pol - Unaccounted For	0.92	0.97	1.11	1.16	1.97	2.07
Pol - Total in Juice	95.02	100.00	94.97	100.00	95.06	100.00
Pol - Total in Bagasse	4.98		5.03		4.94	
Pol - Total in Cane	100.00		100.00		100.00	

PRODUCTION

CANE GROUND	CUMULATIVE FIGURES TODATE		
	This Week	This Crop	Last Crop
Orange Walk Farmers	24,931.93	45,334.02	31,243.58
Corozal Farmers	21,230.35	39,118.15	32,111.42
Company (CGP & Research)..	4,892.47	8,476.58	6,954.81
Total Factory Tons	51,054.75	92,928.76	70,309.81
SUGAR			
Export Raw - Tons	4,381.49	7,407.70	4,524.49
Plantation White - Tons	1,099.98	1,587.22	215.45
Local Brown - Tons	275.86	275.86	680.62
In Process - Tons	(82.72)	865.33	1,185.00
Total made and in Process - Tons ..	5,674.60	10,136.11	6,605.56
FINAL MOLASSES			
Made and in Process - Tons	1,284.89	2,689.49	2,094.70



J.A. Gillett
Factory Manager



J. Matar
Engineering Manager



N. Leiva
Production Superintendent



J.A. Cawich
Laboratory Superintendent