

MANUFACTURING

| | This Week | CUMULATIVE FIGURES TODATE | |
|--|-----------|---------------------------|-----------|
| | | This Crop | Last Crop |
| SYRUP | | | |
| ° Brix R. | 66.57 | 65.81 | 62.38 |
| Purity % | 85.89 | 85.63 | 84.50 |
| FILTER CAKE | | | |
| Tons | 2,107.60 | 24,593.26 | 26,652.52 |
| Pol % | 0.61 | 0.89 | 1.94 |
| % Cane | 4.05 | 4.02 | 4.34 |
| % Bagacillo Added | 8.01 | 9.19 | 8.53 |
| FINAL MOLASSES | | | |
| Sucrose % Solids S - Ideal | 7.29 | 4.81 | 3.56 |
| ° Brix R. | 83.29 | 83.88 | 83.81 |
| Purity % | 32.52 | 30.67 | 32.17 |
| Sucrose % Solids | 44.63 | 43.22 | 43.50 |
| Invert % Solids | 24.14 | 23.71 | 22.04 |
| Ash % Solids | 14.61 | 14.60 | 14.02 |
| Solids % | 80.17 | 80.77 | 80.44 |
| Tons / Ton Cane | 0.032 | 0.030 | 0.033 |
| SUGAR | | | |
| Pol - Export Raw | 98.34 | 98.26 | 98.00 |
| Pol - Plantation White | 99.83 | 99.77 | 99.76 |
| Pol - Local Brown | 99.24 | 99.11 | 98.73 |
| Pol - Average All Sugar | 98.58 | 98.51 | 98.21 |
| Moisture - Export Raw | 0.36 | 0.38 | 0.53 |
| Moisture - Plantation White | 0.07 | 0.05 | 0.05 |
| Moisture - Local Brown | 0.07 | 0.09 | 0.13 |
| Moisture - Average All Sugar | 0.30 | 0.31 | 0.44 |
| EFFICIENCIES | | | |
| B.H.E. No. (S.J.M.) | 99.71 | 98.81 | 97.10 |
| B.H.E. (Winter Carp) | 99.00 | 98.68 | 96.48 |
| Overall Efficiency | 94.64 | 94.55 | 92.91 |
| Tons Cane / Ton Sug. (Comm'l) | 7.50 | 8.15 | 9.32 |
| Tons Cane / Ton Sug. 96° Sugar | 7.17 | 7.88 | 9.04 |
| Overall Recovery | 88.98 | 88.63 | 86.09 |
| Overall Recovery 96° Sugar | 90.62 | 89.42 | 86.78 |
| Lime (Factory) % 96° Sugar | 0.40 | 0.35 | 0.46 |
| K.w.h. used in Factory / Ton 96° Sugar | 190.31 | 196.95 | 217.90 |
| Steam % Cane | 46.82 | 45.48 | 42.78 |
| FUEL | | | |
| Diesel used for Power Generation | 0.00 | 0.00 | 0.00 |

TIME ANALYSES AND DAILY DELIVERIES

| | This Week | CUMULATIVE FIGURES TODATE | | | |
|---------------------------------------|---------------|---------------------------|---------------------|-----------------|---------------------|
| | | This Crop | | Last Crop | |
| | | Hours | % Tot.Av.T. | Hours | % Tot.Av.T. |
| TIME ACCOUNT | | | | | |
| Total Available Time | 168.00 | 2,010.75 | 100.00 | 1,914.50 | 100.00 |
| Weekend Stoppages | 0.00 | 38.64 | 1.92 | 35.26 | 1.84 |
| Net Available Time | 168.00 | 1,972.11 | 98.08 | 1,879.24 | 98.16 |
| NON FACTORY LOST TIME | | | | | |
| Out of Cane (Weather) | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Out of Cane (F.S.D.) | 0.00 | 1.88 | 0.09 | 6.22 | 0.32 |
| Holidays | 0.00 | 28.50 | 1.42 | 0.00 | 0.00 |
| Labour | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Total Non Factory | 0.00 | 30.38 | 1.51 | 6.22 | 0.32 |
| FACTORY AVAILABLE TIME | 168.00 | 1,941.73 | 100.00 | 1,873.02 | 100.00 |
| FACTORY LOST TIME | | | | | |
| | | Hours | % Fact.Av.T. | Hours | % Fact.Av.T. |
| <i>No.2 Bagasse Conveyor</i> | 0.00 | 0.92 | 0.05 | 5.85 | 0.31 |
| <i>Electrical Power</i> | 0.00 | 0.97 | 0.05 | 6.79 | 0.36 |
| <i>Steam</i> | 0.00 | 0.20 | 0.01 | 5.89 | 0.31 |
| Out of Cane (Other) | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Machinery Repairs | 0.17 | 4.69 | 0.24 | 12.44 | 0.66 |
| Chokes | 0.74 | 19.45 | 1.00 | 13.05 | 0.70 |
| Electrical | 0.00 | 3.03 | 0.16 | 10.05 | 0.54 |
| Instruments | 1.72 | 3.72 | 0.19 | 1.52 | 0.08 |
| Process | 0.00 | 0.41 | 0.02 | 1.13 | 0.06 |
| * Other Reasons | 1.47 | 12.12 | 0.62 | 27.50 | 1.47 |
| Total Factory | 4.10 | 45.51 | 2.34 | 84.22 | 4.50 |
| Time Grinding | 163.90 | 1,896.22 | 97.66 | 1,788.80 | 95.50 |
| Factory Time Efficiency | 97.56 | | 97.66 | | 95.50 |
| Overall Time Efficiency | 97.56 | | 94.30 | | 93.43 |

DAILY CANE DELIVERIES

| Day | Mon | Tues | Wed | Thur | Fri | Sat | Sun |
|-------------------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| Date | Apr-13-15 | Apr-14-15 | Apr-15-15 | Apr-16-15 | Apr-17-15 | Apr-18-15 | Apr-19-15 |
| Cane delivered to yard | 7,504.45 | 7,412.03 | 6,850.58 | 6,857.35 | 8,132.87 | 7,882.48 | 7,394.56 |
| Cane Ground | 7,529.85 | 7,386.63 | 6,774.38 | 6,958.96 | 8,132.87 | 7,831.68 | 7,394.56 |
| Tons Stock at 6:00 a.m. | 254.01 | 279.41 | 355.62 | 254.01 | 254.01 | 304.82 | 304.82 |

| | | |
|-------------------------|--|-------------|
| *Details: | Full Retention juice tank | 0.17 |
| | Feeder Carrier tripped | 0.81 |
| | Weigh juice pump trip | 0.18 |
| | #2 Mill Bypass | 0.08 |
| | Remove #4 Mill bypass | 0.07 |
| | #2 Mill tripped due to High Temp | 0.08 |
| | #4 Mill tripped due to High Temp | 0.08 |
| | | |
| Major Lost time: | Burnt fuse & Module at Evaporator Station = 1.72 Hrs | |
| | | |
| | | |
| | Total | 1.47 |

Note: Total Hours of Out of Cane due to Weather

POL BALANCE BASED ON CANE GROUND FOR SUGAR

| POL BALANCE | CUMULATIVE FIGURES TODATE | | | | | |
|---|---------------------------|-------------------|------------------|-------------------|------------------|-------------------|
| | This Week | | This Crop | | Last Crop | |
| | % Pol In Cane | % Pol In Juice | % Pol In Cane | % Pol In Juice | % Pol In Cane | % Pol In Juice |
| Pol - Recovered in Sugar | 88.98 | 93.26 | 88.63 | 92.97 | 86.09 | 90.21 |
| Pol - Lost in Final Molasses | 5.88 | 6.16 | 5.70 | 5.97 | 7.16 | 7.50 |
| Pol - Lost in Filter Cake | 0.17 | 0.17 | 0.30 | 0.31 | 0.79 | 0.83 |
| Pol - Unaccounted For | 0.38 | 0.41 | 0.70 | 0.75 | 1.39 | 1.46 |
| Pol - Total in Juice | 95.41 | 100.00 | 95.33 | 100.00 | 95.43 | 100.00 |
| Pol - Total in Bagasse | 4.59 | | 4.67 | | 4.57 | |
| Pol - Total in Cane | 100.00 | | 100.00 | | 100.00 | |

PRODUCTION

| CANE GROUND | CUMULATIVE FIGURES TODATE | | |
|---|---------------------------|------------|------------|
| | This Week | This Crop | Last Crop |
| BSCFA-CZ | 14,336.51 | 188,052.55 | 270,550.56 |
| BSCFA-OW | 19,802.46 | 215,693.54 | 284,418.47 |
| PSCPA | 9,638.13 | 114,216.25 | 0.00 |
| CSCPA | 3,451.22 | 38,850.97 | 0.00 |
| Company (CGP & Research).. | 4,780.60 | 55,061.79 | 59,485.09 |
| Total Factory Tons | 52,008.92 | 611,875.09 | 614,454.12 |
| SUGAR | | | |
| Export Raw - Tons | 5,629.06 | 58,999.37 | 51,195.21 |
| Plantation White - Tons | 699.20 | 8,226.92 | 3,416.11 |
| Local Brown - Tons | 261.53 | 1,388.62 | 1,642.45 |
| DC Demerara - Tons | 433.22 | 5,262.61 | 8,738.85 |
| DC Other Export - Tons | 0.00 | 103.18 | 0.00 |
| In Process - Tons | (91.41) | 1,074.26 | 935.49 |
| Total made and in Process - Tons | 6,931.61 | 75,054.95 | 65,928.11 |
| FINAL MOLASSES | | | |
| Made and in Process - Tons | 1,663.38 | 18,484.58 | 20,010.96 |



N. Leiva
Production Superintendent



J.A. Cawich
Laboratory Superintendent