



MANUFACTURING

	CUMULATIVE FIGURES TODATE		
	This Week	This Crop	Last Crop
<b>SYRUP</b>			
° Brix R. . . . .	66.73	64.64	60.56
Purity % . . . . .	85.75	85.38	84.28
<b>FILTER CAKE</b>			
Tons . . . . .	2,321.85	13,668.61	15,603.66
Pol % . . . . .	1.00	0.94	2.11
% Cane . . . . .	4.35	3.77	4.65
% Bagacillo Added . . . . .	9.00	9.30	7.95
<b>FINAL MOLASSES</b>			
Sucrose % Solids S - Ideal . . . . .	5.47	3.99	4.80
° Brix R. . . . .	84.37	83.80	82.86
Purity % . . . . .	31.23	29.94	32.13
Sucrose % Solids . . . . .	43.76	42.83	44.07
Invert % Solids . . . . .	23.60	23.44	22.50
Ash % Solids . . . . .	14.67	14.67	14.37
Solids % . . . . .	80.94	80.60	79.84
Tons / Ton Cane . . . . .	0.034	0.029	0.030
<b>SUGAR</b>			
Pol - Export Raw . . . . .	98.23	98.23	98.03
Pol - Plantation White . . . . .	99.74	99.75	99.77
Pol - Local Brown . . . . .	98.74	99.16	98.61
Pol - Average All Sugar . . . . .	98.38	98.49	98.27
Moisture - Export Raw . . . . .	0.44	0.40	0.48
Moisture - Plantation White . . . . .	0.04	0.04	0.05
Moisture - Local Brown . . . . .	0.09	0.09	0.13
Moisture - Average All Sugar . . . . .	0.34	0.32	0.39
<b>EFFICIENCIES</b>			
B.H.E. No. (S.J.M.) . . . . .	98.01	98.98	96.79
B.H.E. (Winter Carp) . . . . .	97.78	99.05	96.13
Overall Efficiency . . . . .	93.86	94.94	92.61
Tons Cane / Ton Sug. (Comm'l) . . . . .	8.13	8.46	9.92
Tons Cane / Ton Sug. 96° Sugar . . . . .	7.88	8.18	9.62
Overall Recovery . . . . .	88.05	88.69	85.50
Overall Recovery 96° Sugar . . . . .	88.76	89.40	86.18
Lime (Factory) % 96° Sugar . . . . .	0.34	0.37	0.51
K.w.h. used in Factory / Ton 96° Sugar . . . . .	192.29	199.64	232.27
Steam % Cane . . . . .	45.15	44.28	43.06
<b>FUEL</b>			
Diesel used for Power Generation . . . . .	0.00	0.00	0.00

**TIME ANALYSES AND DAILY DELIVERIES**

	This Week	CUMULATIVE FIGURES TODATE			
		This Crop		Last Crop	
		Hours	% Tot.Av.T.	Hours	% Tot.Av.T.
<b>TIME ACCOUNT</b>					
Total Available Time .. . . .	168.00	1,170.75	100.00	1,074.50	100.00
Weekend Stoppages .. . . .	6.62	24.64	2.10	19.10	1.78
Net Available Time .. . . .	161.38	1,146.11	97.90	1,055.40	98.22
<b>NON FACTORY LOST TIME</b>					
Out of Cane (Weather) .. . . .	0.00	0.00	0.00	0.00	0.00
Out of Cane (F.S.D.) .. . . .	0.00	1.75	0.15	4.56	0.42
Holidays .. . . .	0.00	0.00	0.00	0.00	0.00
Labour .. . . .	0.00	0.00	0.00	0.00	0.00
<b>Total Non Factory .. . . .</b>	<b>0.00</b>	<b>1.75</b>	<b>0.15</b>	<b>4.56</b>	<b>0.42</b>
<b>FACTORY AVAILABLE TIME</b>	<b>161.38</b>	<b>1,144.36</b>	<b>100.00</b>	<b>1,050.84</b>	<b>100.00</b>
<b>FACTORY LOST TIME</b>					
		Hours	% Fact.Av.T.	Hours	% Fact.Av.T.
<i>No.2 Bagasse Conveyor .. . . .</i>	0.10	0.17	0.01	3.53	0.34
<i>Electrical Power .. . . .</i>	0.00	0.97	0.08	1.30	0.12
<i>Steam .. . . .</i>	0.00	0.00	0.00	3.61	0.34
Out of Cane (Other) .. . . .	0.00	0.00	0.00	0.00	0.00
Machinery Repairs .. . . .	0.17	3.70	0.32	9.06	0.86
Chokes .. . . .	1.10	15.32	1.34	6.79	0.65
Electrical .. . . .	0.00	2.65	0.23	7.28	0.69
Instruments .. . . .	0.00	0.00	0.00	1.52	0.14
Process .. . . .	0.00	0.00	0.00	0.93	0.09
* Other Reasons .. . . .	0.69	6.04	0.53	21.87	2.08
<b>Total Factory .. . . .</b>	<b>2.06</b>	<b>28.85</b>	<b>2.52</b>	<b>55.89</b>	<b>5.32</b>
Time Grinding .. . . .	159.32	1,115.51	97.48	994.95	94.68
Factory Time Efficiency .. . . .	<b>98.72</b>		<b>97.48</b>		94.68
Overall Time Efficiency .. . . .	<b>94.83</b>		<b>95.28</b>		92.60

**DAILY CANE DELIVERIES**

Day	Mon	Tues	Wed	Thur	Fri	Sat	Sun
Date	Mar-09-15	Mar-10-15	Mar-11-15	Mar-12-15	Mar-13-15	Mar-14-15	Mar-15-15
Cane delivered to yard	7,649.69	5,514.35	7,784.05	8,027.16	8,249.01	7,923.24	8,205.99
Cane Ground	7,675.09	5,463.55	7,809.45	8,077.97	8,147.40	8,202.65	8,053.58
Tons Stock at 6:00 a.m.	330.22	381.02	355.62	304.82	406.42	127.01	279.41

<b>*Details:</b>	Weighed juice pump tripped	<b>0.15</b>
	Full retention juice tank	<b>0.15</b>
	No. 1 mill tripped on overload	<b>0.22</b>
	South rotary screen and all mills tripped	<b>0.17</b>
	<b>Total</b>	<b>0.69</b>

Major Lost time:

Note: Total Hours of Out of Cane due to Weather

**POL BALANCE BASED ON CANE GROUND FOR SUGAR**

<b>POL BALANCE</b>	<b>CUMULATIVE FIGURES TODATE</b>					
	<b>This Week</b>		<b>This Crop</b>		<b>Last Crop</b>	
	<b>% Pol In Cane</b>	<b>% Pol In Juice</b>	<b>% Pol In Cane</b>	<b>% Pol In Juice</b>	<b>% Pol In Cane</b>	<b>% Pol In Juice</b>
Pol - Recovered in Sugar .. . . . . .	88.05	92.17	88.69	93.13	85.50	89.72
Pol - Lost in Final Molasses .. . . . . .	6.58	6.88	5.64	5.92	6.88	7.22
Pol - Lost in Filter Cake .. . . . . .	0.32	0.33	0.33	0.35	1.04	1.09
Pol - Unaccounted For .. . . . . .	0.59	0.62	0.57	0.60	1.88	1.97
Pol - Total in Juice .. . . . . .	95.54	100.00	95.23	100.00	95.30	100.00
Pol - Total in Bagasse .. . . . . .	4.46		4.77		4.70	
Pol - Total in Cane .. . . . . .	100.00		100.00		100.00	

**PRODUCTION**

<b>CANE GROUND</b>	<b>CUMULATIVE FIGURES TODATE</b>		
	<b>This Week</b>	<b>This Crop</b>	<b>Last Crop</b>
Orange Walk Farmers .. . . . . .	24,832.84	172,945.68	154,599.49
Corozal Farmers .. . . . . .	23,869.77	156,773.88	147,260.94
Company (CGP & Research).. . . . . .	4,727.08	32,542.21	33,887.46
Total Factory Tons .. . . . . .	53,429.69	362,261.77	335,747.89
<b>SUGAR</b>			
Export Raw - Tons .. . . . . .	4,975.71	32,914.39	25,565.05
Plantation White - Tons .. . . . . .	236.08	4,682.11	3,100.48
Local Brown - Tons .. . . . . .	21.42	643.90	1,245.44
DC Demerara - Tons .. . . . . .	1,174.40	3,638.89	2,759.33
In Process - Tons .. . . . . .	163.48	952.14	1,179.60
Total made and in Process - Tons ..	6,571.09	42,831.44	33,849.90
<b>FINAL MOLASSES</b>			
Made and in Process - Tons .. . . . .	1,841.16	10,681.31	10,089.71

---

**Factory Manager**



---

**N. Leiva**  
**Production Superintendent**


---

**Engineering Manager**



---

**J.A. Cawich**  
**Laboratory Superintendent**