

BELIZE SUGAR INDUSTRIES LIMITED

TOWER HILL FACTORY DAILY REPORT

METRIC TONS

PAGE 1

CROP DAY NO. 127



DATE: Jun-01-15

DAY: Monday

| | THIS CROP | | LAST CROP |
|--|------------|--------------|---------------|
| | Today | To Date | Same Crop day |
| I TIME ACCOUNT (Hours) | | | |
| 1. Time Lost --Week Ends-Planned Stops | 8.28 | 70.36 | 67.21 |
| 2. Time Lost --Mechanical | 0.00 | 12.29 | 19.79 |
| 3. Time Lost --Chokes | 0.00 | 22.73 | 23.76 |
| 4. Time Lost --Electrical | 0.00 | 4.28 | 10.20 |
| 5. Time Lost --Instrument | 0.00 | 4.50 | 1.52 |
| 6. Time Lost --Process | 0.00 | 0.41 | 1.35 |
| 7. Time Lost --Other | 0.17 | 19.18 | 35.77 |
| 8. Time Lost --Out of Cane | 0.00 | 2.80 | 23.64 |
| 9. Time Lost --Holiday | 0.00 | 28.50 | 28.00 |
| 10. Time Lost --No 2 Bagasse Conveyor | 0.00 | 1.69 | 22.30 |
| 11. Time Lost --ELECTRICAL POWER | 0.00 | 0.97 | 8.28 |
| 12. Time Lost --STEAM | 0.42 | 3.00 | 7.74 |
| 13. Time Lost --Total Causes | 8.87 | 170.71 | 249.56 |
| 14. Time Grinding | 15.13 | 2,872.04 | 2792.94 |
| II QUANTITIES (Tons) | | | |
| 15. Cane Received -- BSCFA-CZ | 2,234.7080 | 280,050.5466 | 424,152.1554 |
| 16. Cane Received -- BSCFA-OW | 1,949.3402 | 320,759.2173 | 435,520.1800 |
| 17. Cane Received -- PSCPA | 0.0000 | 169,950.2357 | 0.0000 |
| 18. Cane Received -- CSCPA | 397.3492 | 58,128.1875 | 0.0000 |
| 19. Cane Received -- Research | 234.5374 | 40,209.4218 | 45,236.5527 |
| 20. Cane Received -- CGP | 0.0000 | 39,894.2304 | 45,945.0190 |
| 21. Cane in yard at 6:00 A.M. | | 203.2100 | 1,066.8525 |
| 22. Cane Ground | 4,612.7247 | 908,788.6293 | 949,787.0546 |
| 23. Electrical Power used (KWHr) | 133,424 | 23,266,753 | 23,124,466 |
| 24. Filter Cake Disposals | 185.23 | 38,623.58 | 43,972.89 |
| 25. Export Sugar into Bulk Store | 445.94 | 89,458.95 | 76,781.84 |
| 26. Local White into Bagged Store | 0.00 | 9,534.37 | 9,434.23 |
| 27. Local Brown into Bagged Store | 0.00 | 1,830.19 | 13,609.58 |
| 28. Total Sugars into Store | 545.88 | 112,198.30 | 99,825.65 |
| 29. Final Molasses into Tanks | 190.31 | 27,301.11 | 31,704.78 |
| 30. Ash Disposals | 87.48 | 13,262.88 | 17,009.31 |
| 31. Bagasse Disposals | 1,425.74 | 277,347.61 | 295,935.49 |
| 32. Export Sugar to Storage Division -FAIRTRAD 2014-Stock→↓ | 974.12 | 57,508.89 | 55,592.76 |
| 33. Local Whites to Storage Division | 0.00 | 2.54 | 2.54 |
| 34. Local Whites sold on Estate | 62.49 | 4,077.61 | 3,615.56 |
| 35. Local Browns to Storage Division 2.03 | 0.00 | 0.51 | 0.51 |
| 36. Local Browns sold on Estate 5,645.12 | 24.13 | 656.42 | 970.32 |
| 37. Final Molasses to Storage Division | 0.00 | 17,679.29 | 23,521.56 |
| 38. Final Molasses sold on Estate | 0.30 | 2,820.06 | 2,061.87 |
| 39. Export Sugar in Bulk Store -FAIRTRADE | | 32,166.52 | 21,823.70 |
| 40. Local Whites in Bagged Store | | 5,448.13 | 5,816.12 |
| 41. Local Browns in Bagged Store 1.98 | | 1,172.91 | 5,359.46 |
| 42. Final Molasses in Tank | | 6,801.76 | 6,121.36 |
| 43. Direct Consumption Sugar produced-FAIRTRADE | 99.94 | 10,325.04 | 11,051.71 |
| 44. Direct Consumption Sugar shipped-FAIRTRADE | 202.60 | 8,630.52 | 6,998.50 |
| 45. Direct Consumption Sugar in stock-FAIRTRADE | | 1,662.70 | 4,053.21 |
| 46. Direct Consumption Sugar produced - Other Export | 0.00 | 1,049.75 | 0.00 |
| 47. Direct Consumption Sugar shipped - Other Export | 0.00 | 848.04 | 0.00 |
| 48. Direct Consumption Sugar in stock - Other Export | | 195.52 | 0.00 |

49. REMARKS:

Planned stop/repairs = 8.28 Hrs.

BELIZE SUGAR INDUSTRIES LIMITED

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CROP DAY NO. 127

DATE: Jun-01-15

DAY: Monday

| III ANALYTICAL | R.BRIX | POL% | PURITY | MOISTURE% |
|---------------------------------|--------|-------|--------|-----------|
| 50. Clarified Juice | 14.86 | 12.70 | 85.46 | |
| 51. First Expressed Juice | 19.84 | 17.11 | 86.24 | |
| 52. Last Expressed Juice | 2.25 | 1.79 | 79.56 | |
| 53. Bagasse..... | | 2.06 | | 46.13 |
| 54. Mixed Juice..... | 15.42 | 13.17 | 85.41 | |
| 55. Syrup..... | 66.47 | 56.21 | 84.56 | |
| 56. Filter Cake..... | | 0.78 | | 75.00 |
| 57. Raw Sugar..... | | 98.12 | | 0.52 |
| 58. Final Molasses..... | 85.27 | 31.29 | 36.70 | |
| 59. Plantation White Sugar..... | | | | |
| 60. Local Brown Sugar..... | | 98.86 | | 0.13 |

| IV OPERATIONAL | THIS CROP | | LAST CROP |
|--|----------------------|------------|---------------|
| | Today | To Date | Same Crop Day |
| | 61. Time Lost %..... | 36.96 | 5.61 |
| 62. Cane Pol %..... | 13.66 | 13.88 | 12.26 |
| 63. Cane Fibre %..... | 15.85 | 15.46 | 15.61 |
| 64. Mixed Juice % Cane..... | 98.87 | 101.40 | 98.31 |
| 65. Imbibition % Cane..... | 29.77 | 31.92 | 29.47 |
| 66. Tons Cane Ground per hour..... | 304.87 | 316.43 | 340.07 |
| 67. Tons Fibre Ground per hour..... | 48.32 | 48.93 | 53.10 |
| 68. Pol Extraction..... | 95.34 | 95.32 | 95.32 |
| 69. Insoluble solids % mixed juice..... | 1.22 | 1.32 | 1.65 |
| 70. Tons mixed juice per hour..... | 301.42 | 320.85 | 334.32 |
| 71. Tons indicated pol per hour | 39.70 | 41.87 | 39.73 |
| 72. Tons indicated non pol per hour..... | 6.78 | 6.16 | 6.59 |
| 73. Tons all sugars per hour..... | 36.08 | 39.07 | 35.59 |
| 74. Tons filter cake per hour..... | 12.24 | 13.45 | 15.74 |
| 75. Tons final molasses per hou | 12.58 | 9.40 | 11.15 |
| 76. Tons estimated F. Molasses entering..... | 164.18 | 28,162.19 | 32,747.54 |
| 77. Estimated Sugar to store and in process..... | 554.47 | 113,149.15 | 101,031.31 |
| 78. Tons cane per ton Sugar (commercial)..... | 8.32 | 8.03 | 9.40 |
| 79. Overall Recovery | 86.36 | 88.06 | 85.22 |
| 80. Filter Cake % Cane | 4.02 | 4.25 | 4.63 |

81. AT WHARF

| TUG | Maggie & Teresa | | | | | |
|--------------|---------------------|-------|--------|--------|---------|--------|
| ARRIVAL TIME | 4:15 p.m & 1:00 a.m | | | | | |
| BARGE/TONS | # | TONS | # | TONS | # | TONS |
| | 8,10,13,23 | Empty | Walter | 355.62 | 28 | 127.80 |
| | 9,11,18,22 | Empty | M1 | 152.41 | 25 | 123.05 |
| | 33 | Empty | | | 9,11,18 | Empty |
| | | | | | 22,33 | Empty |
| WAYBILL # | | | 177938 | 508.03 | | 250.85 |

BARGE MOVEMENTS

| TUG | Maggie | | Teresa | | | |
|----------------|----------|--------|----------|--------|---|------|
| DEPARTURE TIME | 5:00 p.m | | 2:30 a.m | | | |
| BARGE/TONS | # | TONS | # | TONS | # | TONS |
| | 20 | 123.37 | 8 | 124.50 | | |
| | 5 | 121.14 | 13 | 121.55 | | |
| | 17 | 120.67 | 10 | 121.12 | | |
| | 4 | 120.67 | 23 | 121.10 | | |
| WAYBILL # | 201,824 | 485.85 | 201,825 | 488.27 | | |



LABORATORY SUPERINTENDENT